

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccs@steelconstruction.org

www.steelconstruction.org

EC Certificate of Factory Production Control (FPC)

2273 – CPR – 0061

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011
(the Construction Products Regulation or CPR)
it has been stated that the construction product:

Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2008+A1:2011	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

M Hasson & Sons Ltd

and produced in the factory(ies)

17 Glebe Road, Rasharkin, Ballymena, Co Antrim, Ireland, BT44 8SS

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard:
BS EN 1090-1: 2009 + A1:2011 were applied.

Date of first issue

16 September 2013

Date of this issue

19 October 2018

Date of expiry

18 October 2021

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk.

Chairman:

Dr S Pike

MIMMM C.Eng

Scheme Manager:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI



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Welding Certificate

2273 – CPR – 0061

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0061.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer

M Hasson & Sons Ltd

Facilities of the Manufacturer

17 Glebe Road, Rasharkin, Ballymena, Co Antrim, Ireland, BT44 8SS

Standard

BS EN 1090-2: 2008 + A1:2011

Execution Class

up to EXC 4 according to BS EN 1090-2:2008+A1:2011

Welding Process(es)

135 – MAG welding with solid wire electrode
111 – Manual metal arc welding
783 – Drawn arc stud welding

Base Material(s)

Up to and including S355K2 in accordance with BS EN 10025-2
Up to and including S355J2H in accordance with BS EN 10210
Up to and including S355J2H in accordance with BS EN 10219

Responsible Welding Coordinator Ken Barr – IWE – for work up to and including Execution class 4

Alternate

Colum Graham – BCSA RWC route – work up to and including Exc class 2

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

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