

# BS EN ISO 9001:2015 and National Highways Sector Scheme 20 Schedule

## M Hasson & Sons Ltd

17 Glebe Road, Rasharkin, County Antrim, Northern Ireland, BT44 8SS

### Building Categories – Workshop and Site

E	Large span portals (over 30m)
F	Medium/small span portals (up to 30m) and low rise buildings (up to 4 storeys)
G	Medium rise buildings (from 5 to 15 storeys)
H	Large span trusswork (over 20m)
J	Tubular steelwork where tubular construction forms a major part of the structure
K	Towers and masts
L	Architectural steelwork for staircases, balconies, canopies etc
M	Frames for machinery, supports for plant and conveyors

### Bridgework Subcategories – Workshop and Site

FB	Footbridges
CF	Complex footbridges
SG	Sign gantries
PG	Bridges made principally from plate girders
TW	Bridges made principally from trusswork
BA	Bridges with stiffened complex platework (eg in decks, box girders or arch boxes)
CM	Cable-supported bridges (eg cable-stayed or suspension) and other major structures (eg 100 metre span)
AS	Ancillary structures in steel associated with bridges, footbridges or sign gantries (eg grillages, purpose-made temporary works)

<b>Base Material(s)</b>	Up to and including S355K2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10210 Up to and including S355J2H in accordance with BS EN 10219
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode 111 – Manual metal arc welding 783 – Drawn arc stud welding
<b>Responsible Welding Coordinator</b>	Ken Barr - IWE (for work up to and including EXC 4)
<b>Alternate</b>	Colum Graham - BCSA RWC route (work up to and including EXC 2)
<b>Level 3 Bolting Co-ordinators</b>	Michael Hasson – BCSA Route

**Certificate number:** 20 - 051  
**Initial registration:** 26 March 2018  
**Latest issue:** 26 March 2018  
**Expiry date:** 13 November 2020



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**NHSS**  
national highway sector schemes



**Scheme Manager:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI