BS EN ISO 9001:2015 and National Highways Sector Scheme 20 Schedule

M Hasson & Sons Ltd

17 Glebe Road, Rasharkin, County Antrim, Northern Ireland, BT44 8SS

Building Categories - Workshop and Site

Large span portals (over 30m) E

F Medium/small span portals (up to 30m) and low rise buildings (up to 4 storeys)

G Medium rise buildings (from 5 to 15 storeys)

Н Large span trusswork (over 20m)

J Tubular steelwork where tubular construction forms a major part of the structure

K Towers and masts

Architectural steelwork for staircases, balconies, canopies etc L

RA Frames for machinery, supports for plant and conveyors

Bridgework Subcategories - Workshop and Site

Footbridges FB

Complex footbridges CF

SG Sign gantries

PG Bridges made principally from plate girders TW

Bridges made principally from trusswork

BA Bridges with stiffened complex platework (eg in decks, box girders or arch boxes)

CM Cable-supported bridges (eg cable-stayed or suspension) and other major structures (eg 100 metre span)

AS Ancillary structures in steel associated with bridges, footbridges or sign gantries (eg grillages, purpose-made

temporary works)

Base Material(s) Up to and including S355K2 in accordance with BS EN 10025-2

Up to and including S355J2H in accordance with BS EN 10210 Up to and including S355J2H in accordance with BS EN 10219

Execution Class up to EXC 4 according to BS EN 1090-2:2008+A1:2011

Welding Process(es) 135 - MAG welding with solid wire electrode

111 - Manual metal arc welding 783 - Drawn arc stud welding

Responsible Welding Coordinator Ken Barr - IWE (for work up to and including EXC 4)

Alternate Colum Graham - BCSA RWC route (work up to and including EXC 2)

Level 3 Bolting Co-ordinators Michael Hasson - BCSA Route

> Certificate number: 20 - 051

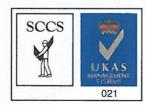
Initial registration: 26 March 2018

Latest issue: 26 March 2018

Expiry date: 13 November 2020

Chairman: Dr S Pike

MIMMM C.Eng





Scheme Manager:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI