



NSAI

WELDING CERTIFICATE

0050 - CPR - 1094

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-1094. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

Manufacturer	M.Hasson & Sons Ltd.
Address	17 Glebe Road
	Rasharkin
	Co. Antrim BT44 8SS
Standard	EN1090-1:2009+A1:2011
Execution Class	EXC 3
Welding Process(es)	MMA (111), MAG (135) & FCAW (136)
Base Material (s)	Up to S355K2 (EN 10025-2), S355J2H (EN 10219) and S355J2H (EN 10210)
Responsible Welding Coordinators	Ken Barr – up to EXC3
	Geoff Owens – alternate up to EXC2

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 19/03/2021 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed: 



Seán Balfe – Director of Sustainability & the Built Environment

File no: 1.144.195
Approval Date: 19/03/2021
Last amended Date: 27/01/2022
Expiry Date: 18/03/2023

Issued By : NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.



NSAI

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

0050 - CPR – 1094

System 2+

In compliance with the Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC, it has been stated that the construction product(s):

Structural Components for Steel Structures in accordance with the following:

Standard	I.S. EN 1090-1:2009 + A1:2011
Execution Class	EXC 3

Placed on the market by:

M.Hasson & Sons Ltd
17 Glebe Road
Rasharkin
Co. Antrim BT448SS

And produced in the factory:

M.Hasson & Sons Ltd
340 Townhill Road
Rasharkin
Co. Antrim BT448SS

is submitted by the manufacturer to the initial type-testing of the product and its factory production control and that the approved body – National Standards Authority of Ireland – has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s) listed above under System 2+ were applied.

This certificate was first issued on 19/03/2021 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed:



Seán Balfe – Director of Sustainability & the Built Environment

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